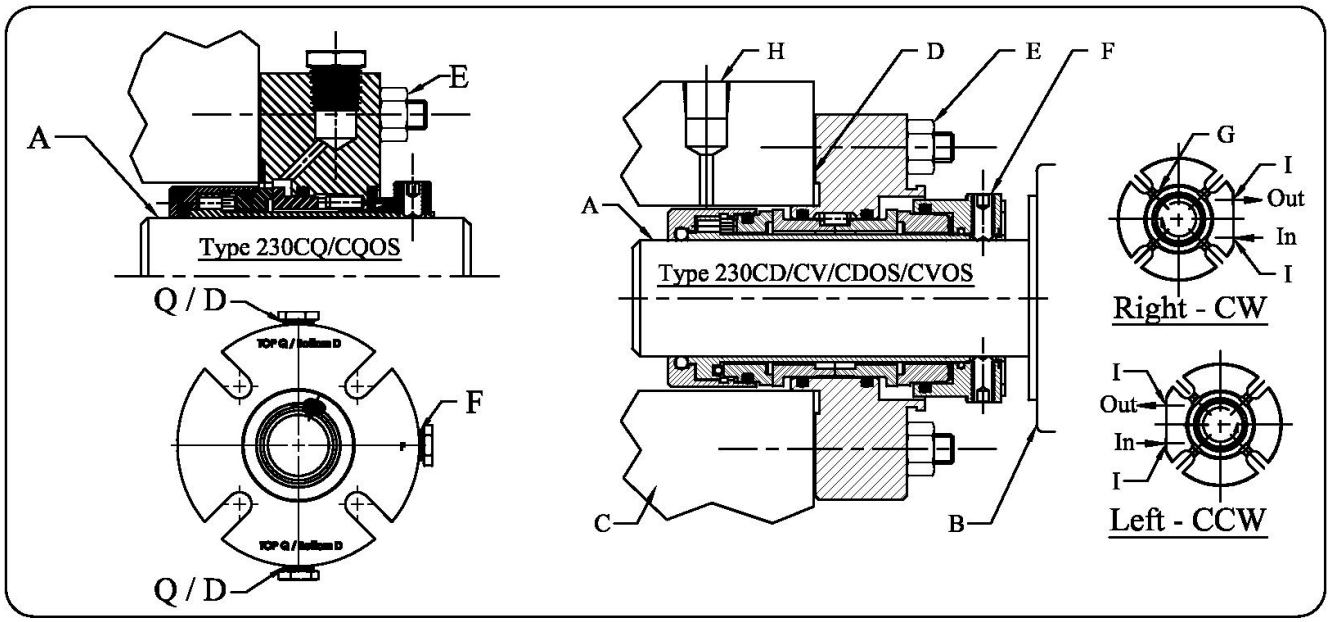
Type 230 Cartridge Seal Installation

1) Study Assembly drawing of seal to be installed – the drawing is always enclosed with seal. Any specific instructions showing on seal drawing overrule these general purpose instructions.
2) Verify seal chamber face (D) to be flat and smooth, shaft to be in proper condition.
3) Verify that pump, shaft and seal chamber meet accepted specifications and norms - Shaft: Axial movement to 0.10 mm (.004"), Radial movement to 0.08 mm (.003"), Rotational TIR to 0.08 mm (.003"); Seal Chamber: Squareness within 0.08 mm (.003"), Concentricity within 0.13 mm (.005").
4) Verify that shaft or sleeve (A) leading edge is smooth, rounded or chamfered to prevent O-ring damage.
5) Verify Surface Finish shaft or sleeve to be within 0.8 micrometers (32 micro-inches) or 0.4 micrometers (16 micro-inches) for O-ring Teflon®.
6) Thoroughly clean shaft and lightly grease leading edge with silicon based grease or liquid soap.
7) Install and carefully slide seal assembly toward bearing chamber (B).
8) Install pump's back-plate (C) (or seal chamber assembly) and secure in position.
9) Verify final positioning of shaft. No shaft movement is allowed after seal is secured!
10) Verify that threaded connections are positioned per direction of rotation and specific drawing instructions.
11) Move seal to contact (D) with seal chamber face.
12) Tighten nuts (E) equally around per torque specifications of table (See Sheet 2).
13) Tighten setscrews (F) firmly and equally around.
14) Remove setting tabs (G) (these tabs must be engaged in position before seal removal!). Note: Cartridge seals Type 140C & 140CQ are "Mount and Start" designs with no setting tabs to remove.
15) Verify proper installation of piping (H). Plug unused ports.
16) Connect ports (I) of seal and ports of Buffer Fluid Tank (See SPEC-BFT001 or specific drawing).
17) Fill Buffer Fluid System as required.



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